



UNI-LOC® PIN INSTALLATION

1. DRILL AND TAP FOR 5/16-14, 2.1 MIN DEPTH
2. BORE .3125 DIAMETER 1.140-1.170 DEEP
3. REMOVE ALL BURRS AND DEBRIS
4. EPOXY UNI-LOC® PIN IN PLACE AGAINST SHOULDER
5. * MANUFACTURERS RECOMMENDATION

NOTE: IF YOU ARE NOT USING A UNI-LOC® THREADED COLLAR YOU WILL NEED A COUNTERBORE .51-.52 DIAMETER .205-.215 DEEP

UNI-LOC CORP. OF AMERICA 54 WAREHOUSE LANE ROWLEY, MA 01969 TEL 978-948-8600 FAX 978-948-2504 WWW.UNI-LOC.COM				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 1° 1 PLACE ± .02 2 PLACE ± .01 3 PLACE ± .005	DRAWN	PDC	CHECKED	DH
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MACHINE FINISH 63/	TITLE UNI-LOC® PIN INSTALLATION			
MAT'L WOOD	DRG NO. W20293	REV D		