



UNI-LOC® INSERT INSTALLATION PROCEDURE

1. # 2 CENTER DRILL TO A 5/16 DIAMETER
2. .390 DIAMETER DRILL 1.25 DEEP
3. 7/16-20 TAP 1.00 DEEP
4. BORE .446 DIAMETER .600 DEEP
5. REMOVE BURRS
6. EPOXY UNI-LOC® INSERT IN PLACE
7. * MANUFACTURER'S RECOMMENDATION

UNI-LOC CORP. OF AMERICA				
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 1° 1 PLACE ± .02 2 PLACE ± .01 3 PLACE ± .005	DRAWN	PDC	CHECKED	DH
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MACHINE FINISH 63/	TITLE UNI-LOC INSERT INSTALLATION			
MAT'L WOOD	DRG NO.	W50276N	REV	B